# **DEUTSCH** COLOR

# **DCS 2K 200**



# **DESCRIPTION**

Epoxy-base, bi-component adhesive, for fabrics with carbon fiber.

# **CHARACTERISTICS**

DCS 2K 200 is a bi-component, epoxy adhesive in the form of paste.

- High adhesion with the support.
  Excellent strength and increase of resistances in compression and
- The product is classified as a structural bonding agent for outdoor concrete reinforcement, according to EN 1504 - 4.

### **RECOMMENDATIONS FOR USE**

DCS 2K 200 is used for the adhesion of carbon fabrics, for the structural reinforcement of building structural elements in systems (F.R.P).

# **SURFACE PREPARATION**

The surface must be:

- Chemical, sufficiently strong and stable.
  Free of materials that might prevent adhesion, such as dust, loose particles, grease or oil, etc.
- It is recommended to treat the surface mechanically by roughening it.
- If there are cracks in the concrete, they should be repaired by injection, using materials like EPODUR.
- The substrate should be as flat as possible.
- Damaged areas should be repaired using DCS 2K 200.

### **TECHNICAL DATA**

Baze:	Epoxy resin
Form:	Paste
Colour:	Grey
Density:	1.55 Kg/lt
Pot life:	60 min
Adhesion strength:	20 N/mm <sup>2</sup>
Module of elasticiy:	10 N/mm <sup>2</sup>

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# **MIXING THE COMPONENTS**

Components A and B are packaged in two separate containers, in predetermined mixing ratio by weight. Mix thoroughly the entire amount of component A with the entire amount of component B. The components should be stirred for about 5 minutes with an adequate mixer.

# **APPLICATION**

After mixing, DCS 2K 200 is applied on the surface through a screed or brush. Then, carbon fiber fabrics are set, and on them is exerted pressure through a dry plastic roller, in order to release the air that is between the concrete and carbonate tile.

#### **STORAGE**

24 months after date of production, if stored in unopened and original packaging, protected from direct exposure to sun and frost.

# **CONSUMPTION**

0.7 - 1 Kg/m<sup>2</sup> for 1mm thickness.

# **PACKAGING**

15 Kg(comp. A) and 5 Kg (comp. B) plastic buckets

#### **HEALTH AND SAFETY INFORMATION**

Keep out of reach of children. In case of contact with the eyes or swallowing, please seek medical advise immediately and show the contents of the container. Do not dispose the product into drains.





